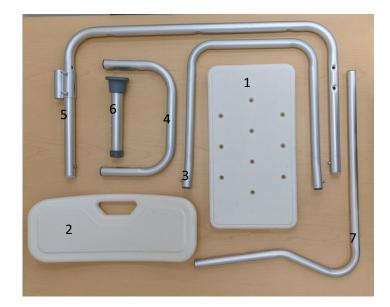
BEMIS Bathtub Transfer Bench Assembly Directions

Parts List:

Item	Description	Quantity
1	Seat	3
2	Back Support	1
3	Arm Rest	1
4	Side Frame Support	2
5	Front/Back Frame Support	2
6	Leg	4
7	Back support tube	2
8	Washer	18
9	M6*35mm (1-3/8")	4
10	M6*40mm (1-1/2")	2
11	M6*55mm (2-3/16")	4
12	M6*60mm (2-3/8")	8
13	Nut	8

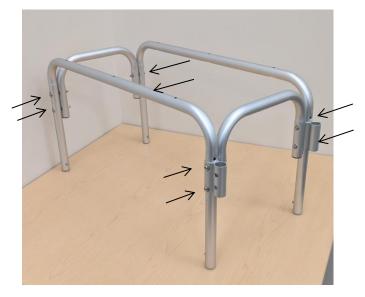




Instructions:

 Attach side frame supports to front/back supports with 4 M6*60mm screws, washers, and nuts on each side. Place the washer under the bolt head and insert thru the holes.

* Make sure arm rest bracket holes are facing outward.



 Attach legs and arm rest by pressing the button and sliding on each part in their given position, make sure buttons secure into the tubes holes.

 Install first seat section to frame supports with a washer and 2 M6*40mm screw. For the next two seats, place back support under the bottom support and place the seat on top, tighten with washers and M6*55mm



 Attach back support to back support tube with 4 washers and M6*35mm screws.





Assembled Product:



Customer Service: 1-800-558-7651 Bemis Manufacturing Company Sheboygan Falls, Wisconsin, USA